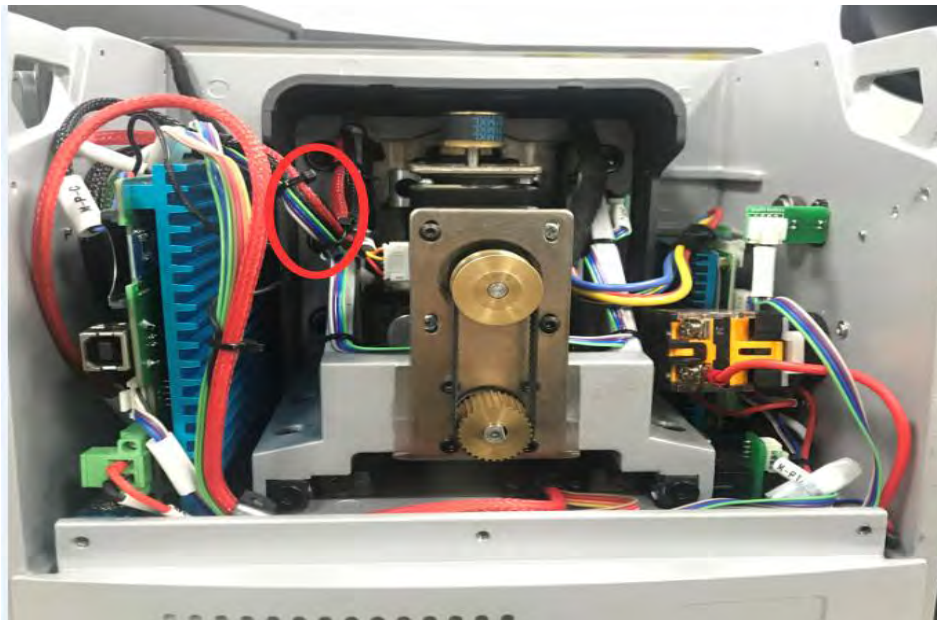




Take out all screws like photo show



Pls check those position where has cable tie ,to see if has some damage of those cables ,especially for Z , fix it if has any problem



There has 2 cable of z axis ,check those 2 cables , better use multimeter to check connection of very wire of those 2 cables what is mark 'M-PT-Z'

Make all calibration and cut blade after fix the cable .then use the machine to make key